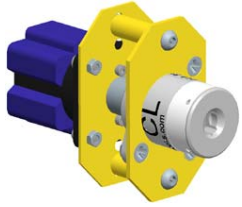


S - Key Operated Panel Mounted Switch: Installation Instruction for CL, CLS, ML & MLS lock portions

S with CL



Mounting

Mount the unit only in its correctly assembled condition to flat metal plate of minimum thickness 3.0mm.

- 1 Locate the unit so that all the lock is within easy reach.
- 2 Machine the panel as shown in figure 1 - 4.
- 3 Remove the 2 M6 screws and refit through panel
- 4 All fixing screws must be permanently prevented from removal, either by vibration or by personnel using standard tools.

Electrical Connection

Check that the unit to be installed is of the same electrical type and voltage rating as the machine control circuits. Note that all units are designed to operate at +/-10% of the nominal supply voltage. The use of an incorrect voltage can seriously damage the unit. The electrical system must incorporate fuse protection for all circuits, using a Quick-Acting (F) fuses, (to IEC 127).

Please refer to figure 5 for the Terminal Numbers for the Key Operated Rotary Switch.

Bond the unit to Earth potential via the Earth point provided. The earth wire used must be multi-stranded Yellow and Green PVC sheathed and approved to BS 6231 with minimum conductor cross-sectional area of 2.5mm².

The Earth lead must be fitted such that it will be the last to be broken if the wiring loom is pulled from the product.

When all wiring is complete, conduct a Protective Earth Test to BS 60204, clause 20. Test the unit for correct operation.

Commissioning

Electrical Function Test

- 1 Check that all the switches are in the states shown in the wiring diagram - see figure 5.
- 2 Insert the key and turn 120° clockwise.
- 3 Check that the rotary switch changes state.
- 4 Ensure the machine is in a safe state and apply electrical supplies

- 5 Ensure that when the key is FREE, the machine is isolated
- 6 Ensure that when the key is TRAPPED the supplies are available to the machine.

Maximum Permissible Wire Gauge

Wire Type	Units	20A	32A	63A	150A
Single Core or Stranded Wire	mm ²	2x2.5	2x6	2x16	70
	AWG	2x12	2x8	2x6	2/0
Flexible Wire	mm ²	2x2.5	2x4	2x10	50
	AWG	2x14	2x10	2x6	1/0

The 20A, 32A and 63A switches will accept 2 wires per terminal, one either side of the terminal screw, while the 150A switch will accept only one wire per terminal. Only copper wires are to be used.

Wire Strip Length

The wire strip length is the length of wire left exposed at the end of a cable when the insulation is removed. The recommended lengths are shown below.

Switch	Strip Length (mm)
20A	8
32A	11
63A	15
150A	20

Minimum Voltage and Current

The standard 20A switch has been tested to work down to 5mA at 20V. For lower voltage and current requirements, please contact Fortress.

DC Ratings

The rotary switches are all AC but have the following DC ratings:

DC Voltage	20A Switch	32A Switch	63A Switch	150A Switch
24V	20A	32A	63A	150A
48V	12A	25A	50A	150A
60V	4.5A	10A	16A	-
110V	1A	2A	3A	-
220V	0.4A	0.6A	0.7A	-
440V	0.27A	0.3A	-	-

Mechanical and Electrical Life

The mechanical life of the lock mechanism is 1,000,000 operations. The life of the rotary switch is shown below:

Switch Type	Mechanical Life (No of Operations)	AC-21A Electrical Life (No of Operations)
20A	1,500,000	100,000
32A	1,500,000	100,000
63A	1,500,000	100,000
150A	450,000	75,000

Once the maximum electrical or mechanical number of operations has been reached, the unit must be replaced.

Approvals

The switches are approved to the following:

20A	BS, CCC, CSA, GOST, IEC, UL
32A	BS, CSA, GOST, IEC, UL
63A	BS, CSA, GOST, IEC, UL
150A	BS, CSA, GOST, IEC, UL

where

BS	= BS EN 60947 (British and EU)
CCC	= China Compulsory Certification
CSA	= Canadian Standards Association
GOST	= Gosudarstvennyj Standard (Russian)
IEC	= IEC 60947 – International Electrical Commission (Global)
UL	= Underwriters Laboratory (USA)

International Current Variations

BS/IEC/VDE Current Rating	UL Current Rating	CSA Current Rating
20A	20A	16A
32A	30A	30A
63A	65A	65A
150A	150A	150A

Service and Inspection

Regular weekly inspection of the following is necessary to ensure trouble-free, lasting operation:

- 1 Correct switching function
- 2 Secure mounting of components
- 3 Debris and wear
- 4 Loose cable terminals.

There are no user serviceable parts in this unit. If damage or wear is found the whole unit must be replaced.

If lubrication is required for CL, CLS, ML and MLS lock portions, use WD40.

Do not use dry lubricant.

Disposal

This interlock does not contain any certified hazardous materials so should be disposed of as industrial waste.

Liability coverage is voided under the following conditions:

- 1 If these instructions are not followed.
- 2 Non-compliance with safety regulations.
- 3 Installation and electrical connection not performed by authorised personnel
- 4 Non-implementation of functional checks.

Environmental Specification

Environment Type	Indoor
Max. Altitude	2000m
Ambient Temperature	-5°C to +40°C
Maximum Relative Humidity	80% @ <=31°C
	50% @ 40°C

Transient Overvoltages	
Installation	Uimp 2500V
Pollution Degree	IEC 664) Degree 2
Ingress Protection	IP00

The manufacturer reserves the right to modify the design at any time and without notice. This guide should be retained for future reference.

S - Key Operated Panel Mounted Switch: Installation Instruction for CL, CLS, ML & MLS lock portions

Figure 1
S-CLIN-A02040

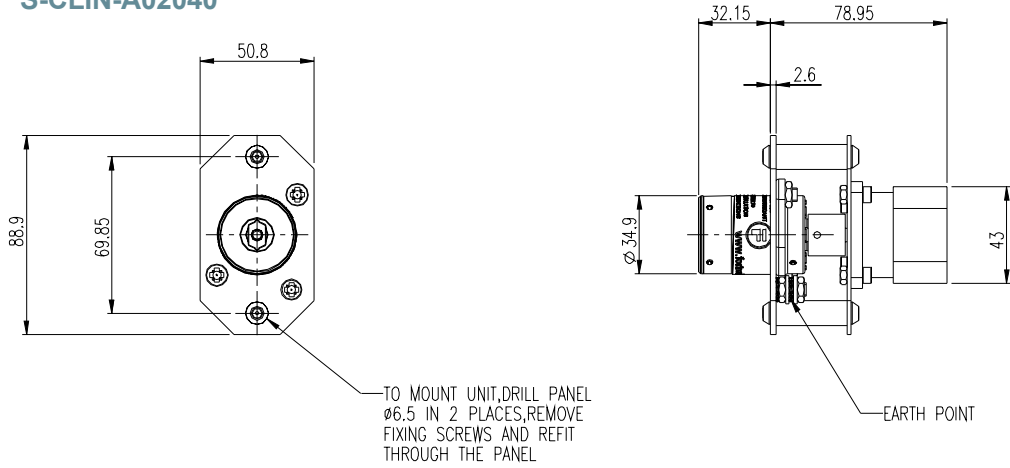


Figure 2
S-CLIN-A03240

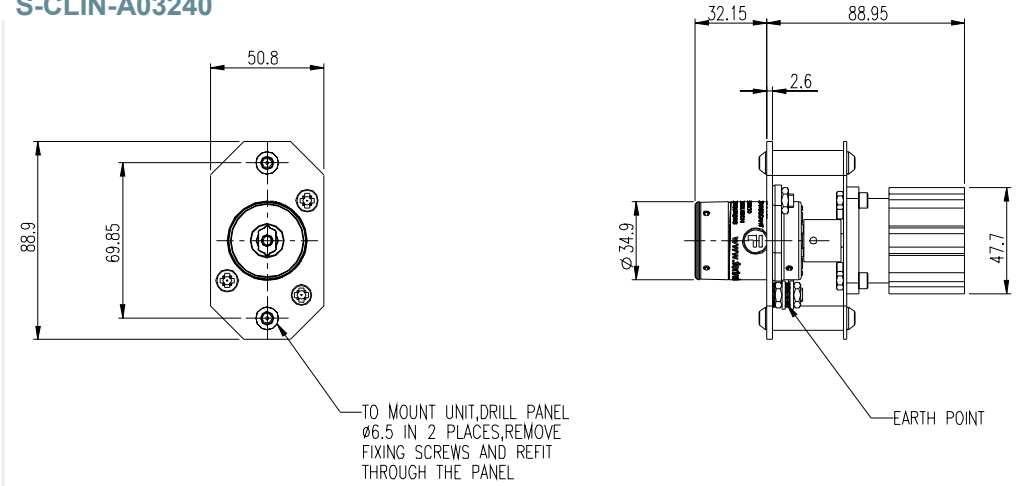


Figure 3
S-CLIN-A06340

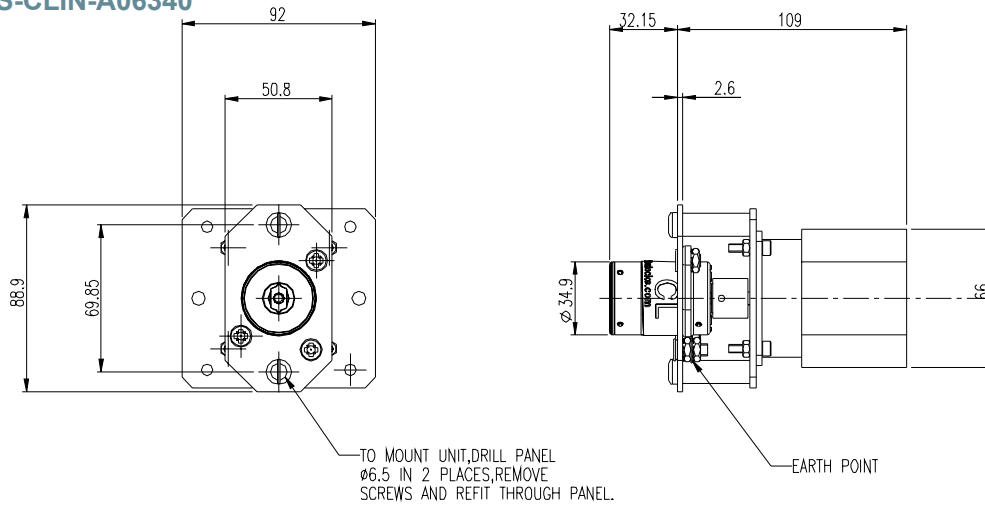


Figure 4
S-CLIN-A15040

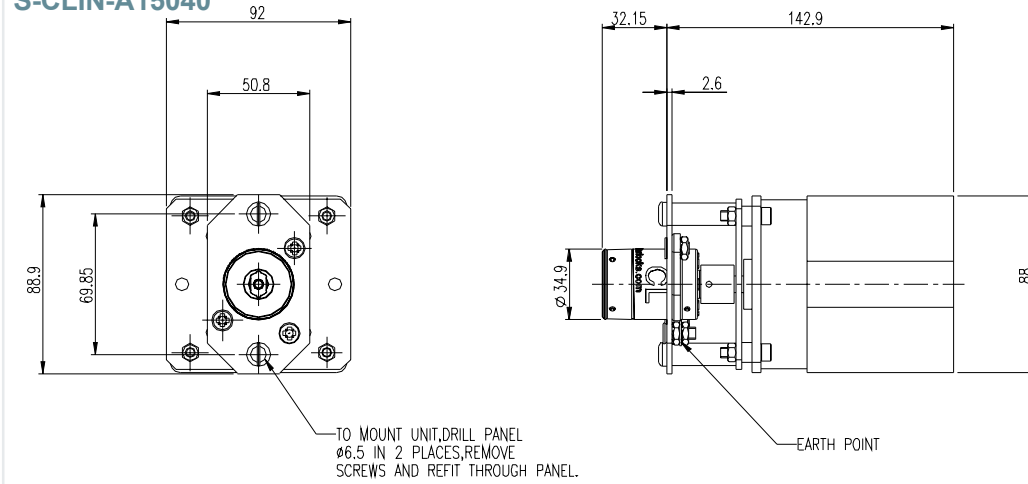


Figure 5
Wiring Diagram

20A/32A/63A 4 N/O	1	2	3	4	5	6	N	N
150A 4 N/O	L1	T1	L2	T2	L3	T3	N	N
2 N/O 2 N/C	1	2	3	4	5	6	7	8
4 N/O 4 N/C	1	2	3	4	5	6	7	8
	9	10	11	12	13	14	15	16